

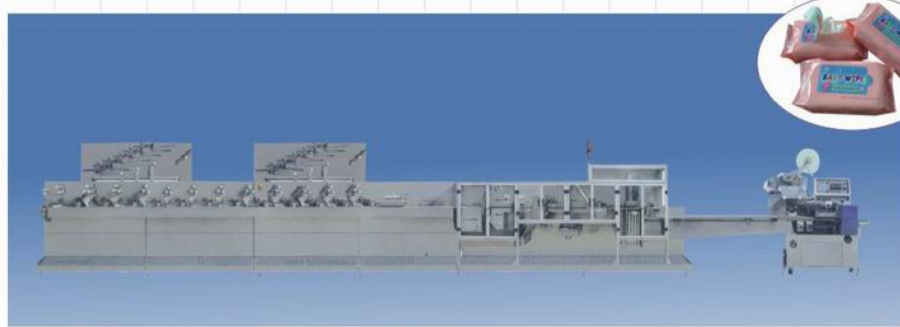
WL-80 WET TISSUE/BABY WIPES PRODUCTION LINE

Description:

WL-80 is one fully automatic line to produce bag packed wet tissue/baby wipes.

Production flow is as follows:

Feeding raw material ---Splitting raw material ---Folding---Liquid adding---Cutting into sheets---Automatic counting--- Automatic piling---Automatic conveying---Automatic packing---Window opening and labeling---Finished product



Specification:

Packing type : pop-up type/non pop-up type
Folding type: V Z C
Raw material: air-laid paper, non-woven fabric 25g/m²-80g/m²
Folded size:L100-250mm W90-115mm
Open size:L100-250mm W150-230mm
Moisture:100-400%(adjustable)
Liquid tank:2 sets of 600L stainless tank
Packing size:40-120 sheets/bag,
Max bag height: 80mm
Control system: PLC
Feeding system: synchronization & auto
Counting system: auto
Labeling system: synchronization & auto
Window-opening system: synchronization & auto
Packing system: synchronization & auto
Speed: 2000-4000 sheets/min or 25-80 bags/min
power:AC380v 50/60HZ 15kw
Operator:1

WL-60 PORTABLE WET TISSUE PRODUCTION LINE

Description:

WL-60 is one line to produce folio folded wet tissue.

Production flow is as follows:

Feeding raw material -----Folding----Liquid adding---- Automatic counting. -----Cutting into sheets-----
Feeding wet tissue (by hand)----Conveying----Wetting---Window opening and labeling----Automatic packing----Finished product.



Specification:

Material: non-woven fabric
Material Size: Max. Diameter: 1000mm Core Diameter: 76.2mm
Folding type: Z, V, W, Z+Z
Folded Length: Length100mm, Width (50-100)mm (adjustable)
Open Size: Length200mm Width(150-250)mm (adjustable)
Height of the bag:5-45mm
Wetting System: 100%-400%(adjustable, PLC control)
Counting system: Auto Digital counter (Liquid touch screen), 5-30pcs/bag is adjustable
Control system: Mitsubishi PLC controlling system and Omron inverter
Labeling System: Synchronization & Auto (single label or double label should be confirmed by buyer)
Window-opening System: Synchronization & Auto
Speed: 400-600sheets/min or 20-80bags/min
Packing System: Synchronization & Auto
Power supply: 3 phase AC380V, 50/60Hz 8KW
Dimension: 4800*3800*1900mm (L shape)
Weight: 2000kg
Optional equipment:
Dating machine
Stainless steel storage tank (600L)

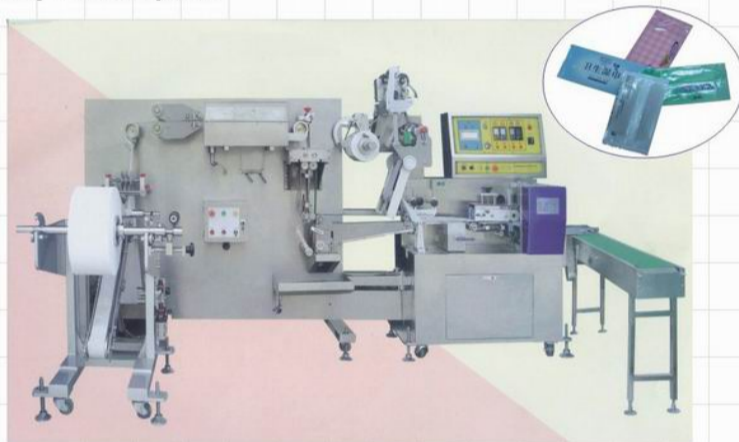
RF-640 FLAT WET TISSUE MACHINE (single sheet per bag)

Description:

RF-640 is one machine to produce bag packed single sheet wet tissue.

Production flow is as follows:

Feeding raw material----Folding---Liquid adding---Cutting into sheets ---Folio folding----Conveying-----
Automatic packing-----Finished product



Specification:

Packing type: single sheet flat shape
Raw material: Airlaid paper, non-woven fabric
Raw material size: width: 150mm-270mm,
diameter: 1000mm,
diameter of the core:76.2mm
Open size: length: 120-200mm, width: 150-270mm
Folded size: length: 50-100mm, width: 30mm-60mm
Bag size: Length: 80-180mm, Width: 35-75mm
Control System: PLC
Feeding System: Synchronization & Auto
Packing System: Synchronization & Auto
Speed: 80-250bags/min
Power supply: 220V, 50/60Hz, 4Kw
Net weight: 2200kg, gross weight: 2500kg
Folding machine dimension: 2300*2500*2000mm
Packing machine dimension: 1800*1000*1800mm
Working area: 4500*3000mm

RF-650 ROLL TYPE WET TOWEL MAKING MACHINE

Tissue type: Roll type & each tissue packaged individually

Raw material: Airlaid paper, non-woven fabric

Open size of tissue: length:150-300mm width: 150-300mm

Size of rolled tissue: length: 75-180mm Max Dia 30mm

Finished package: length: 110-220mm width: 30-50mm, adjustable

Control System: PLC

Feeding System: Synchronization & Auto

Packing System: Synchronization & Auto

Capacity: 80-220 Rolls/min

Specification of Material Roll: width: 150-300mm,
diameter: 1200mm,
core diameter: 76.2mm

Material of package: CPP PET...

Power: 220V 50/60Hz 4KW

Person needed: 1



RF-660 FLAT WET TISSUE MAKING MACHINE (single sheet per bag, 4-side sealing)



Description:

RF-660 is a machine to produce single flat tissue with four-side sealing. The products are widely used in plane and other field.

Putting the material roll on the arm----Folding----Wetting----Cutting----Folio folding----Feeding on the convey or
----Auto packing-----First sealing-----Making the easy-tear hole---Second sealing----Auto Counting---Conveying

Specification:

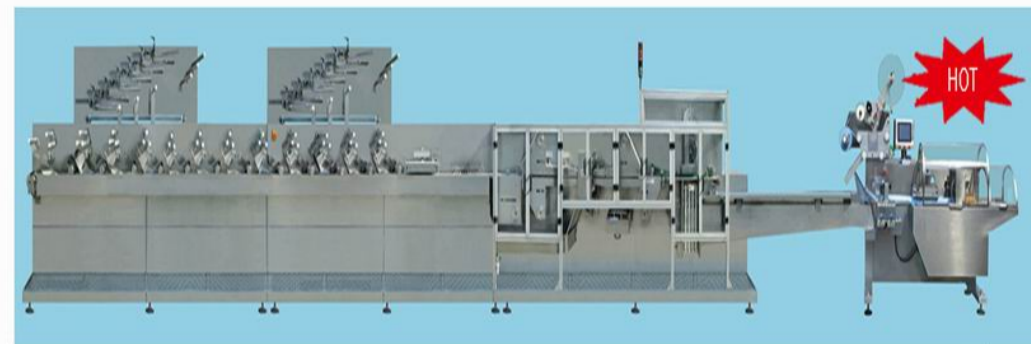
Capacity:60-150bags/min
Width of material: 120-270mm
Folded size: Length 40-100(adjustable) Width 30-65mm (adjustable)
Open size: Length 80-200(adjustable) Width 150-270mm (adjustable)
Bag size: Length 60-150 Width 55-100mm
Control System: PLC
Feeding System: Synchronization & Auto
Packing System: Synchronization & Auto
Power: Single size AC220V 50/60Hz 4KW

WL-100 BABY WIPES PRODUCTION LINE

1.Description:

WL-100 is fully automatic line to produce bag packed wet tissue/baby wipes. Production flow is as follows:

Feeding raw material ---Splitting raw material ---Folding---Liquid adding---Cutting into sheets---Automatic counting---Automatic stacking--- Automatic conveying---Automatic packing---Window opening and labeling---Bag-forming and sealing---Automatic gusset forming--- Removing air inside bag---Finished product



2. Specification:

2-1 Folding:
Folding width: 95-115mm, adjustable
Cutting length: 120-230mm
Stacking sheets: 20-120sheets
Stacking height: 100mm (Max.)
Speed: 3000-4000sheets/min
Wetting system: even moisture for single sheet, 10pcs nozzles, wet for individual sheet
Wetting quantity: set by LCD, no recycled
Wetting range: 60-80% or 50-500/bag
Counting type: servo control, auto stacking
2-2 Box-motion packing (7sets servo motor, single box motion type)
Film diameter: 350mm, max.
Film width: 450mm, max.
Bag length: 100-300mm, set by LCD
Bag width: 80-125mm, adjustable
Product height: 10-100mm, adjustable
Speed control: 0-60bags/min, servo control
Operation: 5.7" touch screen
Power supply: 380VAC, 50/60Hz, 10Kw

SAN-4100 ALCOHOL SWABS MAKING MACHINE



1.Description:

The Alcohol Swabs Making Machine is equipped with touch screen, all production line is controlled by PLC, its running is stable.

2. Specification:

2.1 Alcohol Swab Specification
Pack size: 50*50mm
Packing material: Paper/Al compound film
Tissue folded size:30*30mm
Material swab: Non-wovens, wet strength paper
2.2 Alcohol Swab Packing Machine
Outer dimension: 1500*550*1500mm
Weight: 600Kgs
Power:2Kw
Packing speed:100bags/min
Power supply: 220V, 50Hz
Compressed air consumption: 0.2m³/min
Sterilization: UV radiation
Material connected parts are made of stainless steel or nylon